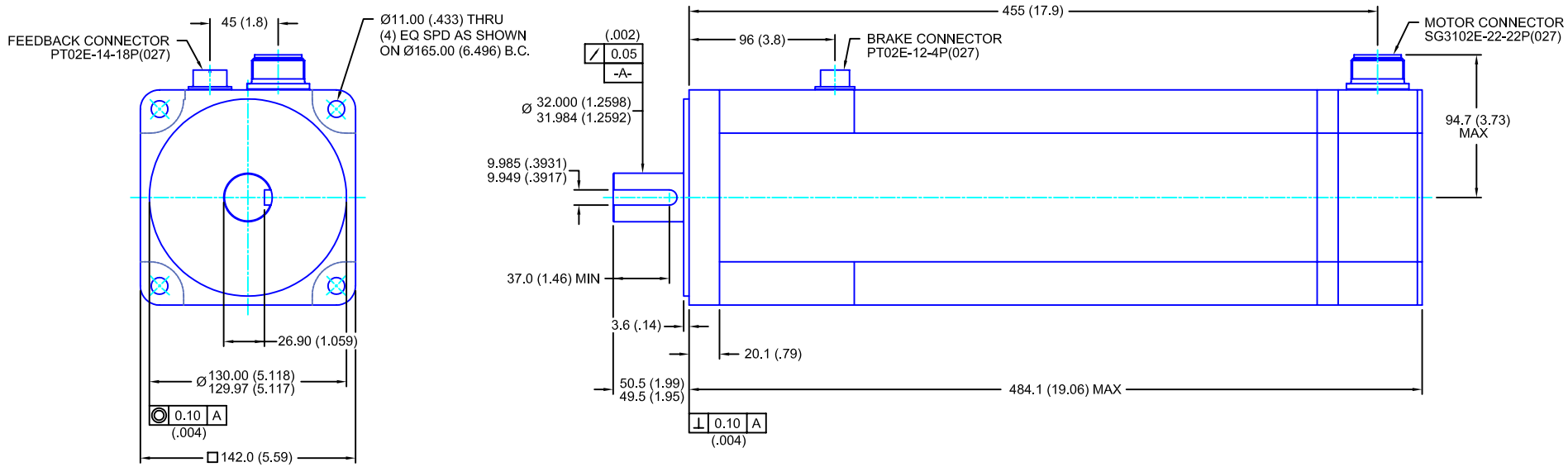
REVISIONS			
REV	DESCRIPTION	DATE	APP'D
1	QUOTE DRAWING	3/17/05	



NOTES:

1. MILLIMETERS (INCHES)
2. AXIAL LOAD: 23 KG [50 LBS] MAX
3. RADIAL LOAD: 68 KG [150 LBS] MAX @ 25.4MM [1.00] FROM FACE
4. MOTOR SEALED TO IP65
5. MOTOR SHAFT: 416 STAINLESS STEEL
6. MOTOR FINISH: BLACK MATT FINISH
7. MOTOR WEIGHT 35.4 KG [78 LBS]

ENCODER INFO:

5V - 2048L COMMUTATING

BRAKE INFO:

INPUT VOLTAGE: 24 VDC
HOLDING FORCE: 40.7 Nm [360 IN-LBS] MAX
CURRENT DRAW: 1.13 AMPS
RELEASING TIME: 100 ms
INERTIA: .00041 IN-LBS-SEC^2

ELECTRICAL DATA

MOTOR PARAMETERS		UNITS/MEASURE	VALUES
VOLTAGE		VOLTS-AC	230
AMP TYPE		-	SINE
HORSEPOWER		Hp	9.1
KILOWATTS		KW	6.8
MAX OPERATING SPEED		RPM	2700
SPEED @ RATED TORQUE		RPM	2400
*CONTINUOUS RATED TORQUE @ 2400 RPM		IN-LBS[Nm]	238[26.9]
*CONTINUOUS STALL TORQUE		IN-LBS[Nm]	280[31.6]
CONTINUOUS LINE CURRENT		AMPS(RMS/ϕ)	22.0
PEAK TORQUE		IN-LBS[Nm]	840[94.9]
PEAK CURRENT		AMPS(RMS/ϕ)	66.1
MAX THEORETICAL ACCEL.		RAD/SEC^2	28,866
TORQUE SENSITIVITY	Kt	IN-LBS/AMP(RMS/ϕ)[Nm/AMP(RMS/ϕ)]	12.7[1.44]
BACK EMF (LINE TO LINE)	±10%	Vrms/Krpm	80
D.C. RESISTANCE (P-P)	±10%	OHMS	.17
INDUCTANCE (P-P)	±10%	MILLIHENRIES	1.5
ROTOR INERTIA	Jm	IN-LBS-SEC^2[Kg-M^2]	.0291[.00329] w/ Brk
STATIC FRICTION	Tf	IN-LBS[Nm]	3.6[0.41]

*25°C AMBIENT WITH A MAXIMUM CASE TEMPERATURE OF 100°C ON THE MOTOR. THERMOSTAT IN STATOR WILL OPEN IF STATOR TEMPERATURE EXCEEDS 155°C. THIS WILL GIVE YOU ~10% HEADROOM IN THE CONTINUOUS TORQUE RATING BEFORE THERMOSTAT OPENS. MOTOR MOUNTED ON A 305 X 305 X 12.7MM ALUMINUM HEATSINK.

CONNECTION CHART

PT02E-14-18P(027)

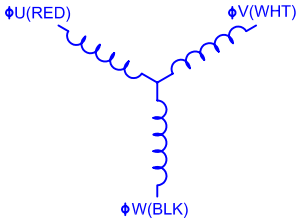
ENC/THERM WIRE LEADS		
PIN	WIRE FUNCTION	WIRE COLOR
A	THERM	WHT
B	CH A	BLU
C	CH A\	BLU/BLK
D	GND CABLE	SHLD
E	CH U	BRN
F	CH V	GRY
G	CH W	WHT
H	CH W\	WHT/BLK
J	-	-
K	+5VDC	RED
L	THERM	WHT
M	CH Z	YEL
N	CH B	GRN
P	CH B\	GRN/BLK
R	CH U\	BRN/BLK
S	CH V\	GRY/BLK
T	GND	BLK
U	CH Z\	YEL/BLK

SG3102E-22-22P(027)

MOTOR WIRE LEADS		
PIN	WIRE FUNCTION	WIRE COLOR
A	ϕU	RED
B	ϕV	WHT
C	ϕW	BLK
D	PE GND	GRN/YEL

PT02E-12-4P(027)

BRAKE WIRE LEADS		
PIN	WIRE FUNCTION	WIRE COLOR
A	BRK (+)	RED
B	BRK (-)	BLK
C	-	-
D	-	-



3 PHASE - 6 POLE

TOLERANCES UNLESS SPECIFIED
SURFACE FINISH: = 63 Ra ✓
BORE: = H12
SHAFT: = h12
DECIMAL .XXX ± .13 (.005)
DECIMAL .XX ± .25 (.010)
DECIMAL .X ± .51 (.020)
FRACTION ± .40 (.016)
ANGLES ± 0°30'
MM (INCHES)

REMOVE ALL BURRS. BREAK SHARP EDGES .25MM (.010") OR 45° CHAMFER

CUSTOM MOTORS INC

142MM - 3 STK
230V/KE=80/MET/2048/CONN/BRK

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FINISH:	CUSTOMER:		DRAWN: DFLA	SHEET: 1 OF 1
MATERIAL:	SCALE 1/2:1	DATE 6/16/04	DRAWING NO. CM1423Q80MK2048CSB	REV. 1